



Parts List								
Ref	Class	Part	Description	Qty	Comment	Footnote		
1	440	4979A 2	CRANKSHAFT ASSEMBLY	1				
2	30	32117	BEARING, BALL - UPPER	1				
3	30	63742	BEARING, BALL - LOWER	1				
4		54196A 6	CARRIER ASSEMBLY, "O" RING	1				
5		65800	PACKING, CARRIER	1		2,3,4		
6	540	5055A 6	MAIN BEARING ASSEMBLY (VAL)	2	UNITED STATES 3865694 AND I			
6	540	5266A 5	MAIN BEARING ASSEMBLY (VAL)	2	UNITED STATES 3865695 AND I			
7	17	20032	DOWEL PIN, MAIN BEARING	4				
8	10	45775	SCREW, MAIN BEARING CLAMP	4				
9	11	45774	NUT, MAIN BEARING CLAMPING	4				
10	34	56007A 1	REED SET, MATCHED - MAIN BE	2				
11	34	56008	REED STOP, MAIN BEARING REI	8				
12	10	62204	SCREW, REED STOP MOUNTING	20				
13	11	53153	NUT, REED STOP MOUNTING SC	20				
14	535	3190A 2	CENTER MAIN BEARING ASSEMI	1	UNITED STATES 3865694 AND I			
14	535	5397A 4	CENTER MAIN BEARING ASSEMI	1	UNITED STATES 3865695 AND I			
15	17	20032	DOWEL PIN, CENTER MAIN BEA	2				
16	29	52168	BEARING, NEEDLE	56				
17		26113	RACE, OUTER (PAIR)	1				
18	53	26933	RING, SNAP - OUTER RACE CLAP	1				
19	10	22968	SCREW, CENTER MAIN BEARING	2				
20	11	46887	NUT, MAIN BEARING CLAMPING	2				
21	17	47246	DOWEL PIN (STEPPED)	1				
22	745	5035A 2	PISTON AND PISTON PIN ASSEM	4	UNITED STATES 3865694 AND I			
22	745	5219A 2	PISTON AND PISTON PIN ASSEM	4	UNITED STATES 3865695 AND I			
23	40	52035	LOCK RING, PISTON PIN	8				
24	39	45155A12	RING, PISTON	1				
25	622	4850A 3	CONNECTING ROD AND CAP AS:	4				
26	10	54803	SCREW, CAP TO CONNECTING F	8				
27	11	49091	NUT, CONNECTING ROD SCREW	8				
28	31	62596A 1	BEARING ASSEMBLY, CRANKPIN	4				
29	29	47270	BEARING, NEEDLE - PISTON PIN	116				
30	12	47247	WASHER, NEEDLE LOCATING	8				
30	745	5097A 1	PISTON AND PISTON PIN ASSEM	4	UNITED STATES 3865694 AND I			
30	745	5304A 2	PISTON AND PISTON PIN ASSEM	4	UNITED STATES 3865695 AND I			
30	39	45204A12	RING, PISTON (.015)	1				